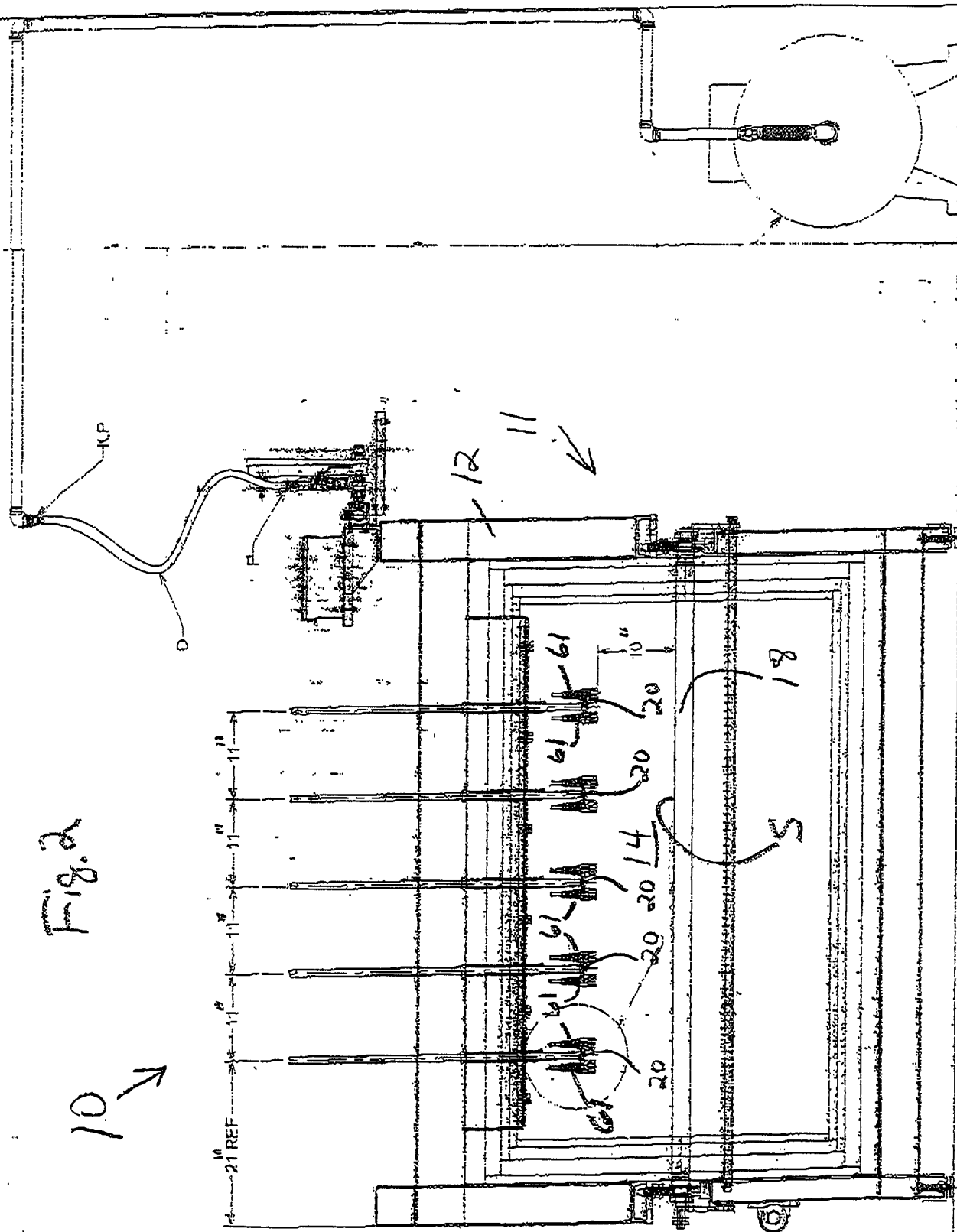
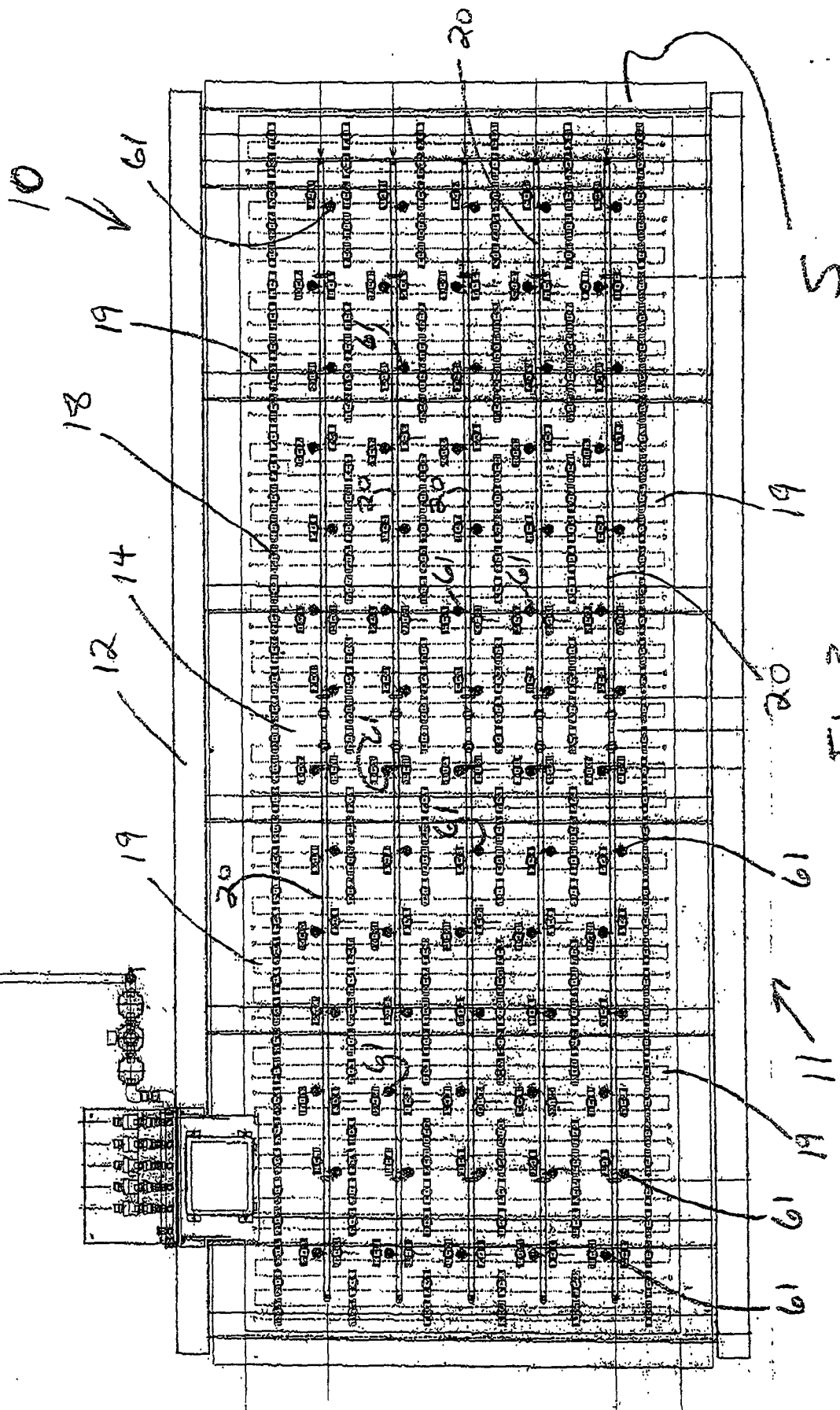


direction of glass flow
Fig. 1

Fig. 2



[illegible]

ms
L

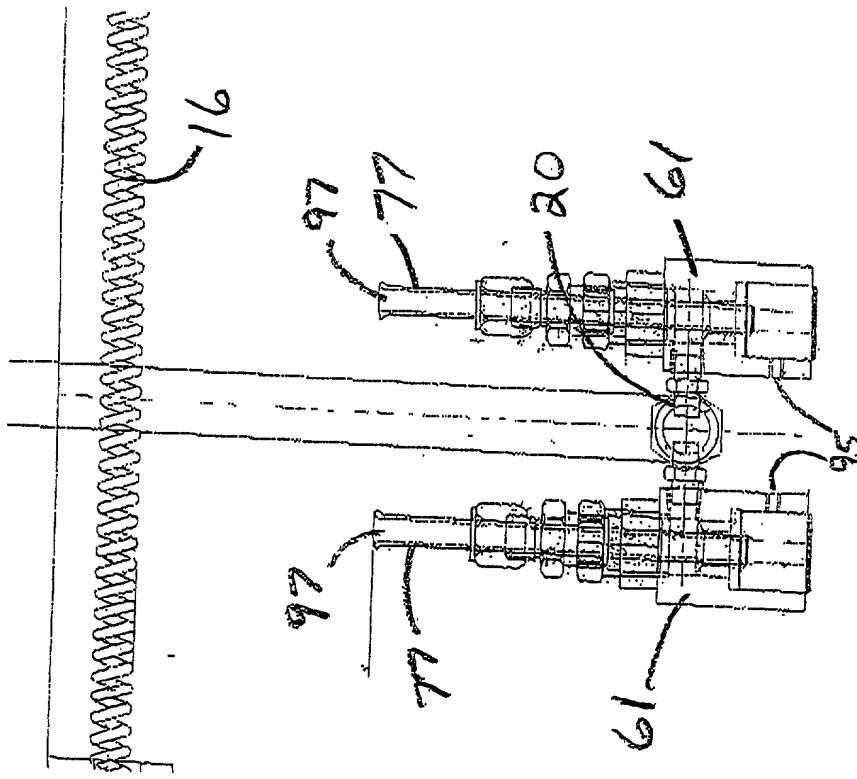


Fig. 5

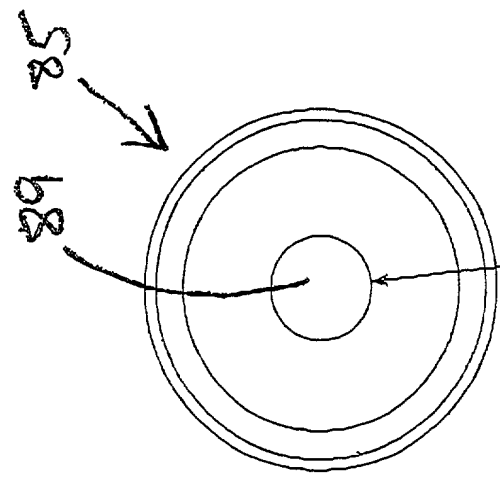


Fig. 9

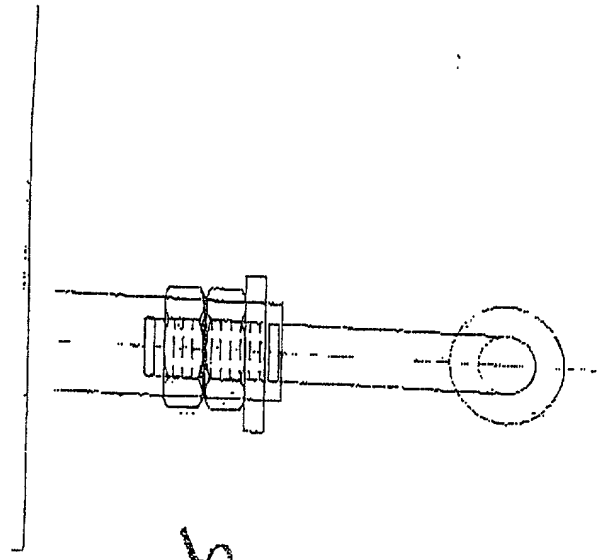
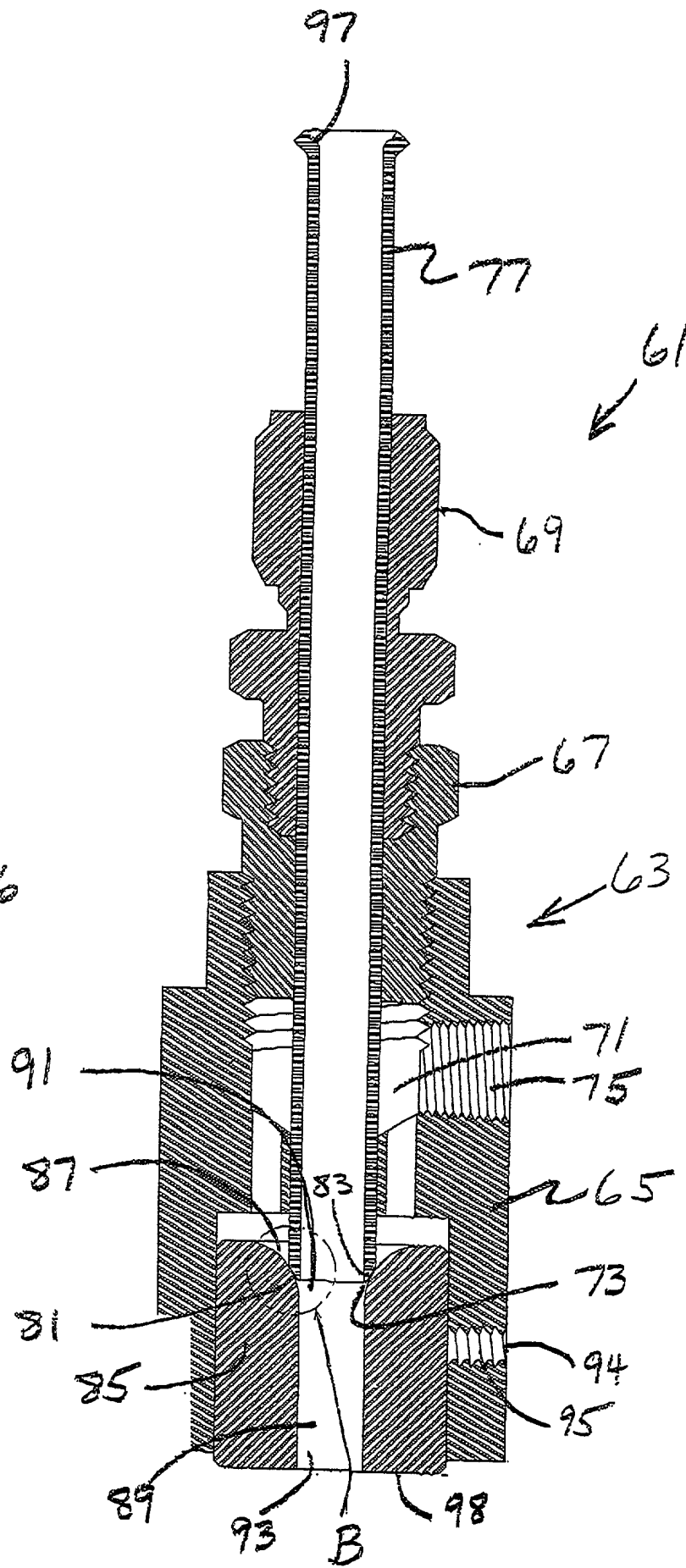


Fig. 4

Fig. 6



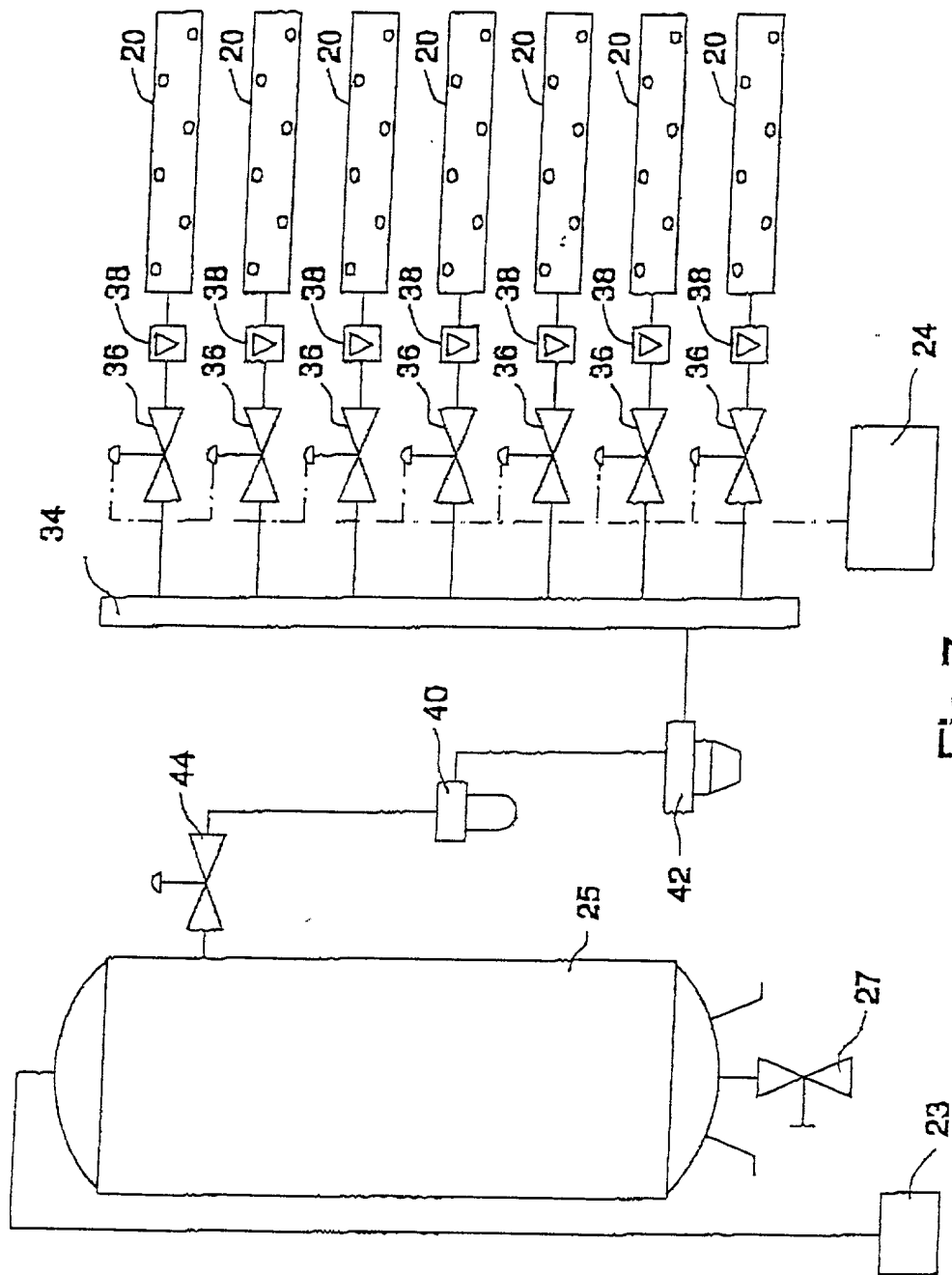


Fig. 7

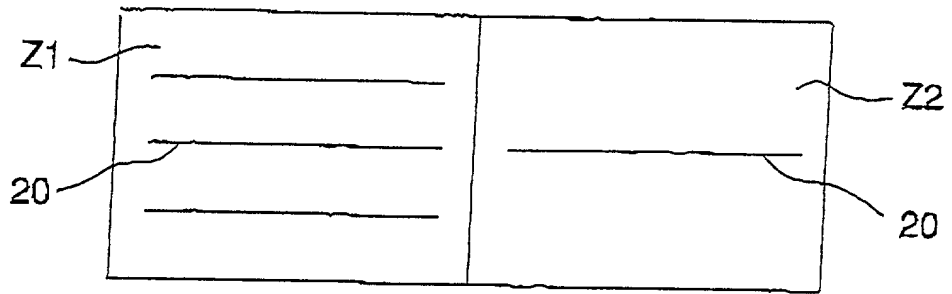


Fig.8A

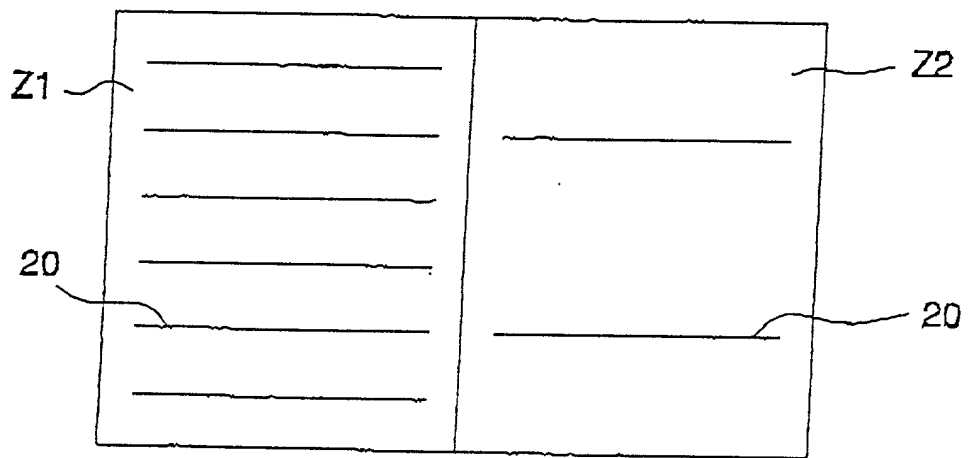


Fig.8B

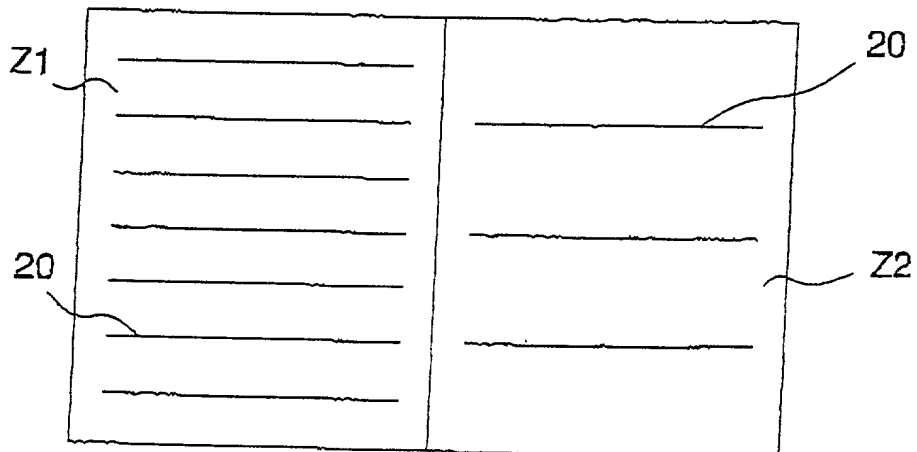


Fig.8C

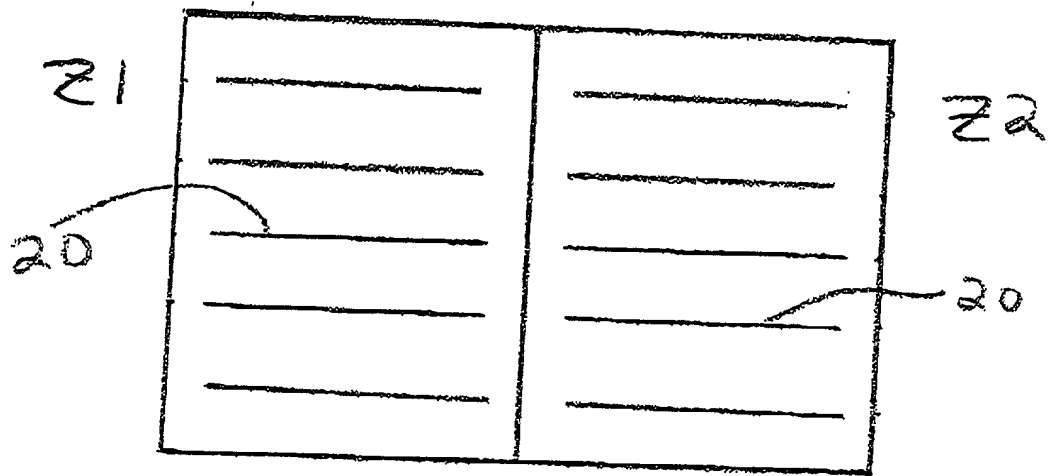


Fig. 8D

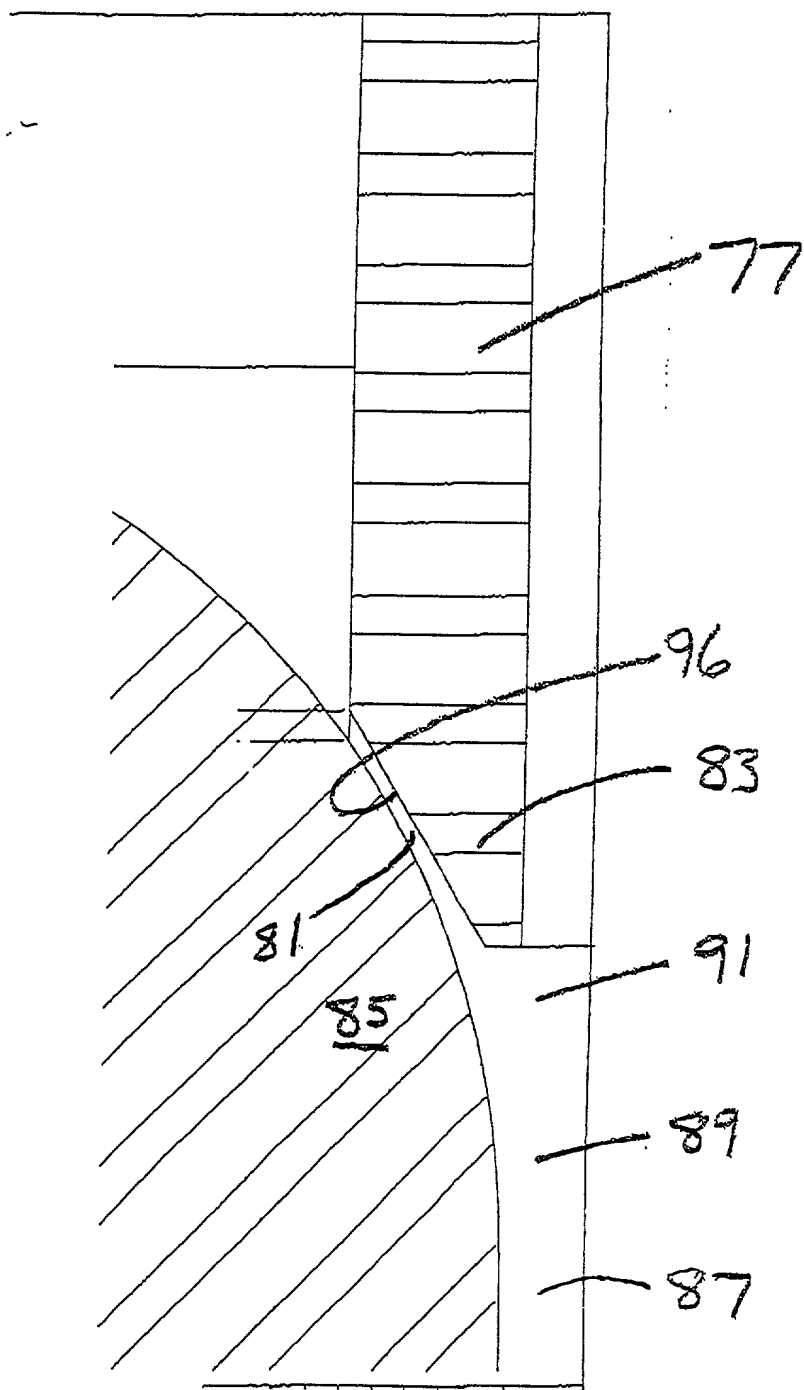
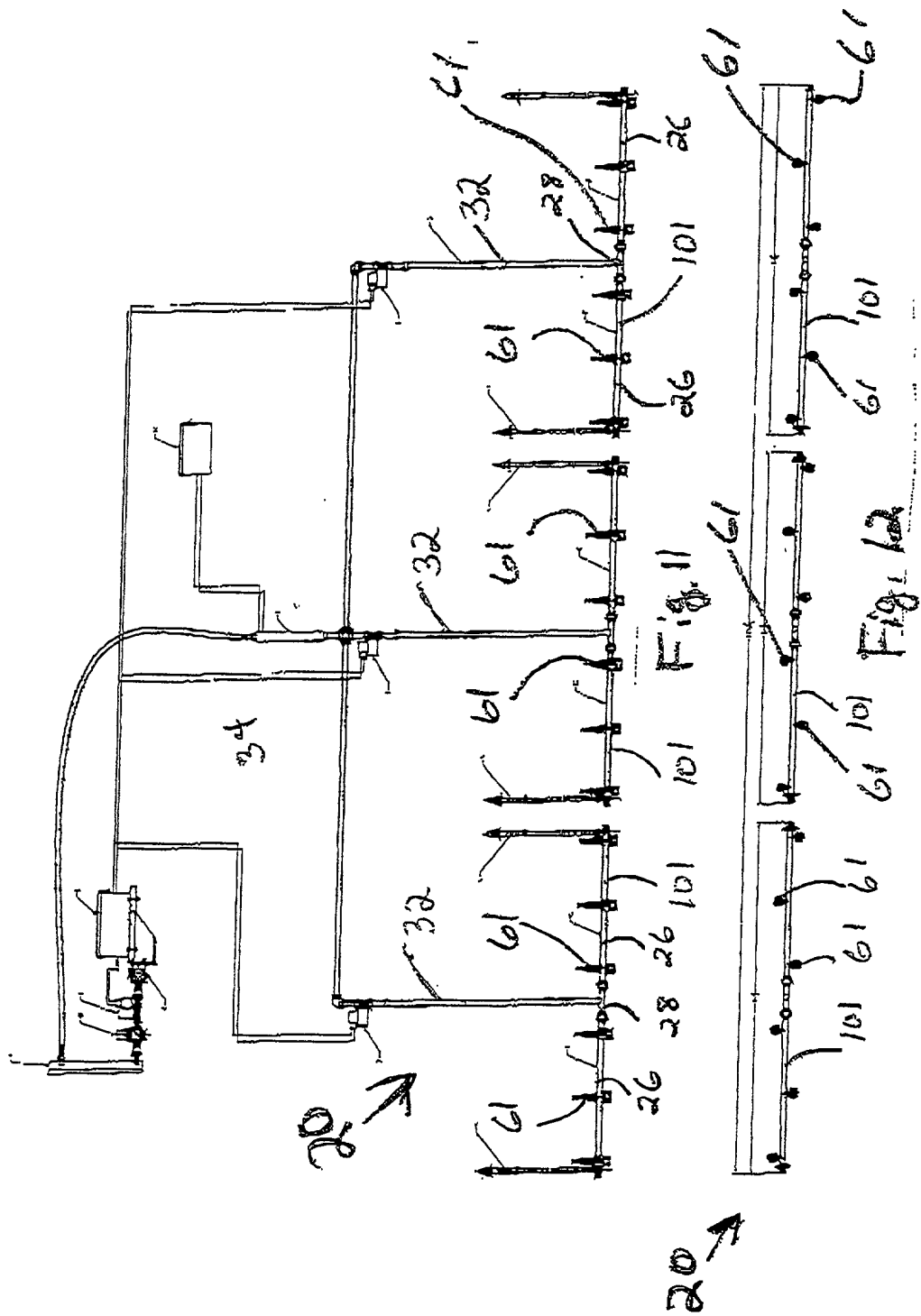


Fig. 10



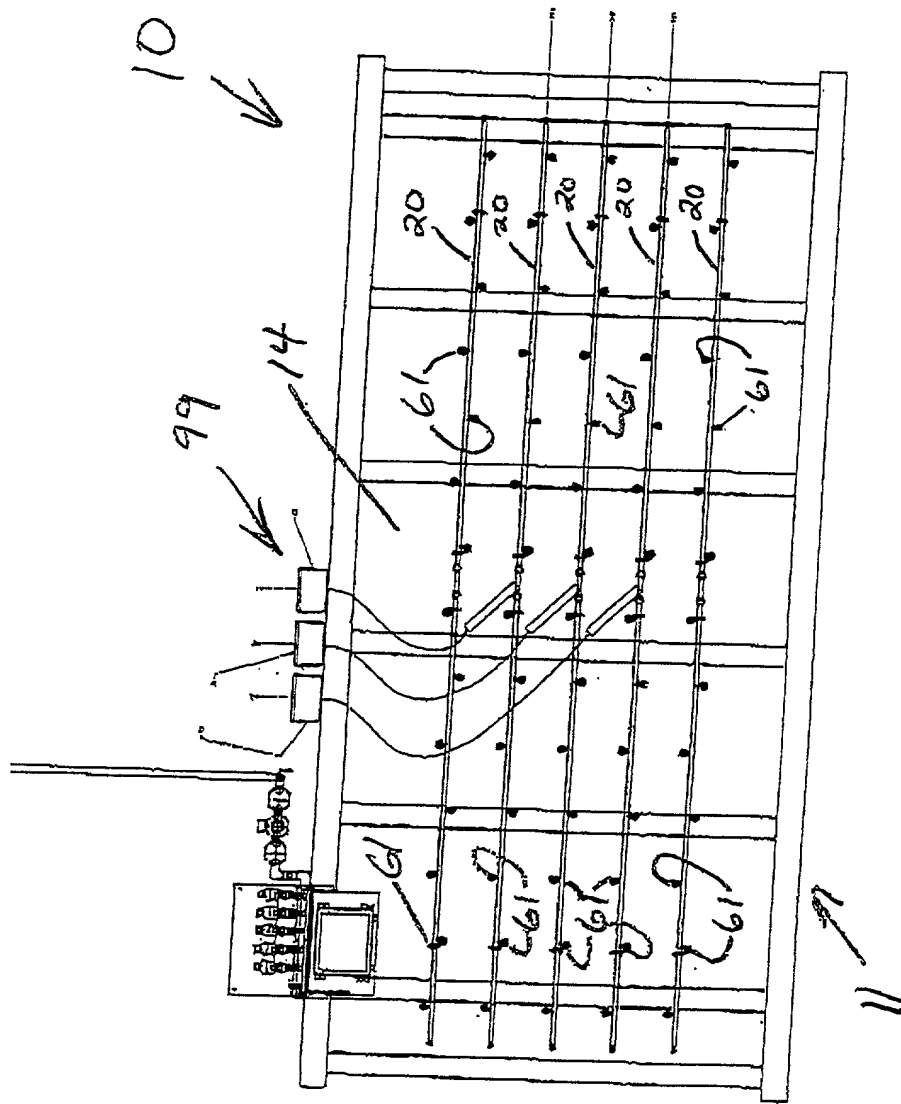


Fig. 13